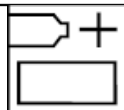




BODY BUMPERSOFT PUTTY

- VOC compliant with the regulations
- New generation filler developed specifically to apply on plastic Bumpers excluding PE (Polyethylene)
- Dries quickly
- Is sanded easily

General Technical Description



Mix 2-3% v/v Body Hardener with Body Bumpersoft Putty



Non force dry – 30-45 min / 23°C



IR drying 5-8 min

Surface :

- Plastic Bumpers excluding PE (Polyethylene)

Pretreatment / Cleaning of substrate:



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST

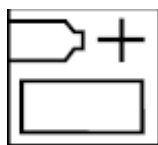
- Make sure the surface is air dried rather than wiped dry



- Make sure you always use appropriate face protection and good ventilation

Product Application:

→ Apply on plastic Bumpers excluding PE (Polyethylene)



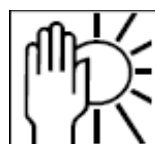
100:3 mix with
BODY HARDENER
Pot life: 4min / 23°C



P120 – P180 must be used
in order to give a fine,
non porous surface



4-5 minutes time to apply
with the spatula before it
starts hardening



Store in a
cool place



Non force dry –
30-45min /23 °C



Always wear protective
equipment



Short wave 5 – 8 min



Follow the application instructions
mentioned in this TDS

Flash Point: 31 °C/ 88 °F

Specific Gravity: 1.70g/cm³

Solid Content (No thinner): 87% Weight

VOC (2001/42/EC) 2004/42/IB(b)(250)100

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/L. The VOC content in the ready for use form of this product is 100 g/L

Theoretical Coverage: -

Cleaning of equipment: Clean after final use with Body 740 ACRYL NORMAL

Remarks:

- Application only with Body Hardener. Mix well with the putty. Do not add more than 3% as this may cause staining of the topcoat finish.
- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5 °C
- It can be used by countries that do not adopt the VOC legislation as well.
- Polyester materials have a limited shelf life. Store in a cool place and use within 12 months for best results. Guaranteed

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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